

§ 160.062-5

46 CFR Ch. I (10-1-13 Edition)

(f) *Periodic Servicing and Testing.* A hydraulic release is inspected as follows:

(1) *Inspection for devices not installed after manufacture.* A hydraulic release, that is not installed after manufacture and is stored for period of 24 months or less, is not required to be inspected or tested before installation but must be stamped by a marine inspector on the inspection tag required in §160.062-5(b)(2) with—

- (i) The word “Installed”;
- (ii) The installation date; and
- (iii) The Marine Inspection Office identification letters.

(2) *Inspection for devices that have been installed.* A hydraulic release that is installed for a period of 12 months or more must pass the test contained in paragraph (f)(3) of this section and be marked as required in paragraph (f)(5) of this section. If, after passing the test, the device is stored for a period of 24 months or less, it must be stamped as required in paragraph (f)(1) of this paragraph by the marine inspector before reinstallation.

(3) *Devices stored longer than 24 months.* A hydraulic release that is stored for a period of more than 24 months must be inspected and tested by an employee of a repair or test facility, accepted in accordance with the requirement contained in §160.062-7 or §160.062-8, as follows:

- (i) The device must be manually operated to determine if it releases.
- (ii) If the device releases, it must pass the submergence test contained in paragraph (c)(2)(i) of this section, at a depth between 5 feet and 15 feet and be marked as required in paragraph (f)(5) of this section.
- (iii) If the device fails to release or fails to pass the submergence test required in paragraph (f)(3)(ii) of this section, the device must be disassembled, repaired, and tested in accordance with the requirements contained in paragraph (f)(4) of this paragraph.

(4) *Disassembly and repair tests.* If a hydraulic release fails the test contained in paragraph (f)(3)(iii) of this section, it must be disassembled and repaired by the manufacturer or a repair facility accepted in accord with the requirements contained in §160.062-7 and be tested as follows:

(i) A production lot must be formed consisting of 12 or more but not exceeding 100 devices.

(ii) In the presence of a marine inspector, the device must pass the submergence test contained in paragraph (c)(2)(i) of this section at a depth between 5 feet and 15 feet.

(iii) Any device that fails must be—

- (A) Repaired;
- (B) Placed in a subsequent lot; and
- (C) Submitted to the submergence test contained in paragraph (c)(2)(i) of this section at a depth between 5 feet and 15 feet.

(5) *Marking of devices.* If a hydraulic release passes the submergence test required in paragraph (c)(2)(i) of this section at a depth between 5 feet and 15 feet the marine inspector stamps the inspection tag with—

- (i) The test date;
- (ii) The Marine Inspection Office identification letters; and
- (iii) The letters “USCG”.

[CGFR 68-32, 33 FR 5721, Apr. 12, 1968, as amended by CGD 73-153R, 40 FR 4422, Jan. 30, 1975; CGD 75-186, 41 FR 10437, Mar. 11, 1976]

§ 160.062-5 Markings.

(a) Hydraulic releases manufactured prior to the granting of a certificate of approval to the manufacturer may be permitted in service only to July 1, 1969. However, such hydraulic releases meeting the type and design requirements covered by a current certificate of approval may be repaired and/or reconditioned as provided in §160.062-4(f) and be accepted as approved equipment when it bears the following markings:

(1) *Body marking.* The name of the manufacturer and the model designation are plainly visible.

(2) *Inspection tag markings.* Each hydraulic release repaired or reconditioned shall be provided with a 2" by 3½" stainless steel tag of a minimum thickness of 0.032 inches. This tag shall be permanently attached to a hydraulic release with a single stainless steel link made of wire ⅜" in diameter. This link shall provide nonrigid attachment of the tag to the hydraulic release. The top of the inspection tag shall be stamped in block characters not less than ⅜" in height with the manufacturer's name, Coast Guard approval number, the limits of buoyant capacity

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in pounds, the Marine Inspection Office identification letters, and the letters "USCG." The remaining space on the tag will be used for the stamping of periodic servicing test dates and the marine inspector's initials as described in § 160.062-4(f).

(b) Hydraulic release manufactured under a certificate of approval issued under this subpart shall be provided with 2 sets of markings as follows:

(1) *Body marking.* The metal body of a hydraulic release shall be stamped in block characters not less than $\frac{1}{8}$ " in height on a plainly visible portion with the name of the manufacturer, the model designation, the limits of buoyant capacity in pounds, the method of manual release, the notation "DO NOT PAINT", Coast Guard approval number, the Marine Inspection Office identification letters, and the letters "USCG".

(2) *Inspection tag markings.* Each hydraulic release shall be provided at its time of manufacture with a 2" by $3\frac{1}{2}$ " stainless steel tag of a minimum thickness of 0.032 inch. This tag shall be permanently attached to a hydraulic release with a single stainless steel link made of wire $\frac{3}{16}$ " in diameter. This link shall provide nonrigid attachment of the tag to the hydraulic release. The top of the inspection tag shall be stamped in block characters not less than $\frac{1}{8}$ " in height with the original lot number of the hydraulic release, its date of manufacture, and its release depth range in feet. The remaining space on the tag will be used for the stamping of periodic servicing test dates and the Marine Inspection Office identification letters as described in § 160.062-4(f).

[CGFR 68-32, 33 FR 5721, Apr. 12, 1968, as amended by CGD75-186, 41 FR 10437, Mar. 11, 1976]

§ 160.062-6 Procedure for approval.

General. Hydraulic releases for use on lifesaving equipment for merchant vessels are approved only by the Commandant, U.S. Coast Guard. In order to be approved, the hydraulic releases must be tested in accordance with § 160.062-4(c) by an independent laboratory accepted by the Coast Guard under 46 CFR 159.010. The independent laboratory will forward the report to

the Commandant for examination, and if satisfactory an official approval number will be assigned to the manufacturer for the model hydraulic release submitted.

[CGD 95-028, 62 FR 51215, Sept. 30, 1997]

§ 160.062-7 Procedures for acceptance of repair facility.

(a) Before a repair facility is accepted by the Commandant to perform the services required in § 160.062-4(f), it must be inspected by the cognizant Officer in Charge, Marine Inspection, to determine if it has—

(1) The testing apparatus to perform all the tests required in § 160.062-4;

(2) A source of supply of replacement parts for a hydraulic release, evidenced by a signed agreement between the facility and his source of supply, or the parts for it; all replacement parts must be in compliance with applicable specifications and standards contained in § 160.062-1; and

(3) Employees competent to perform the services required in this paragraph. Each employee who is engaged in serving a hydraulic release must demonstrate his competence to the Officer in Charge, Marine Inspection by—

(i) Disassembling a hydraulic release;

(ii) Making all necessary repairs to the disassembled unit;

(iii) Reassembling the unit in conformance with the specifications and standards contained in § 160.062-1(a); and

(iv) Showing that the reassembled unit meets the buoyant capacity and release depth requirements contained in § 160.062-3 (b) and (c) after being inspected and tested in conformance with the requirements contained in § 160.062-4(f).

(b) Based on the report of the Officer in Charge, Marine Inspection, regarding the inspection required in paragraph (a) of this section, the Commandant notifies the facility that—

(1) It is an accepted repair facility for the reconditioning and testing of hydraulic releases; or

(2) It is not accepted as a repair facility, lists each discrepancy noted by the Officer in Charge, Marine Inspection,